

How a 4S section should appear

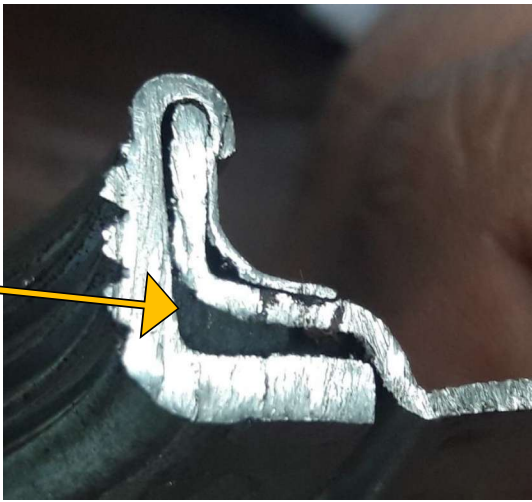


Incorrect

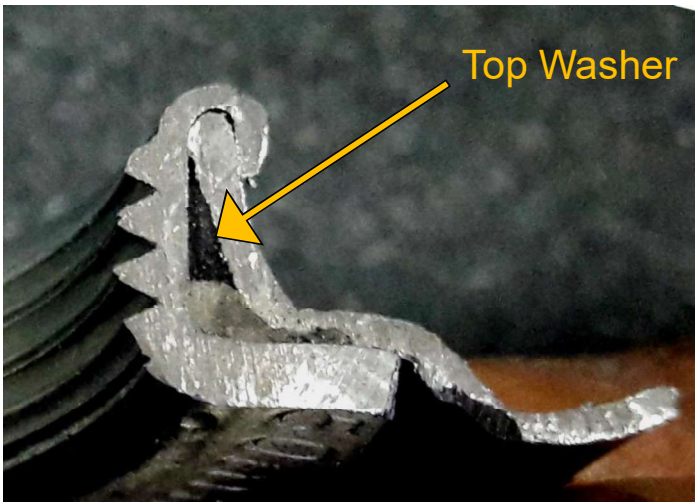


Correct

Top Washer & Bottom (EPDM) washer compressed below the flange



Top Washer



Parameter	Incorrect	Correct
Position of Top Washer	Slipped below the flange base	Sitting on OD of the flange
Shape of First Operation	Vertical Straight no space for top washer	Conical creating space for top washer